



Model: DW4600

Serial #: See Affected Units

Oct. 25, 2022

Product Bulletin # **DW-016 Rev 1**

**Alert**



## Drawworks Cable Grip

### Issue

We had a report that the drill line has slipped during operation while using cable grip DT20452 on the assembly AY80010.

### Affected Equipment

Canrig Commander™ Drawworks model DW4600, S/N 44 and S/N 45.

### Recommendation

- Replace the existing cable grip Canrig P/N: DT20452 with cable grip Canrig P/N: DT34284. See Figure 1 on page 2.
- Use at least one spacer washer (refer to assembly # AY80010).
- Increase the make-up torque of the hollow nut to 1200–1500 ft-lb.
- Manually tighten the lock nut with a wrench.

Contact RIGLINE 24/7™ for more information.



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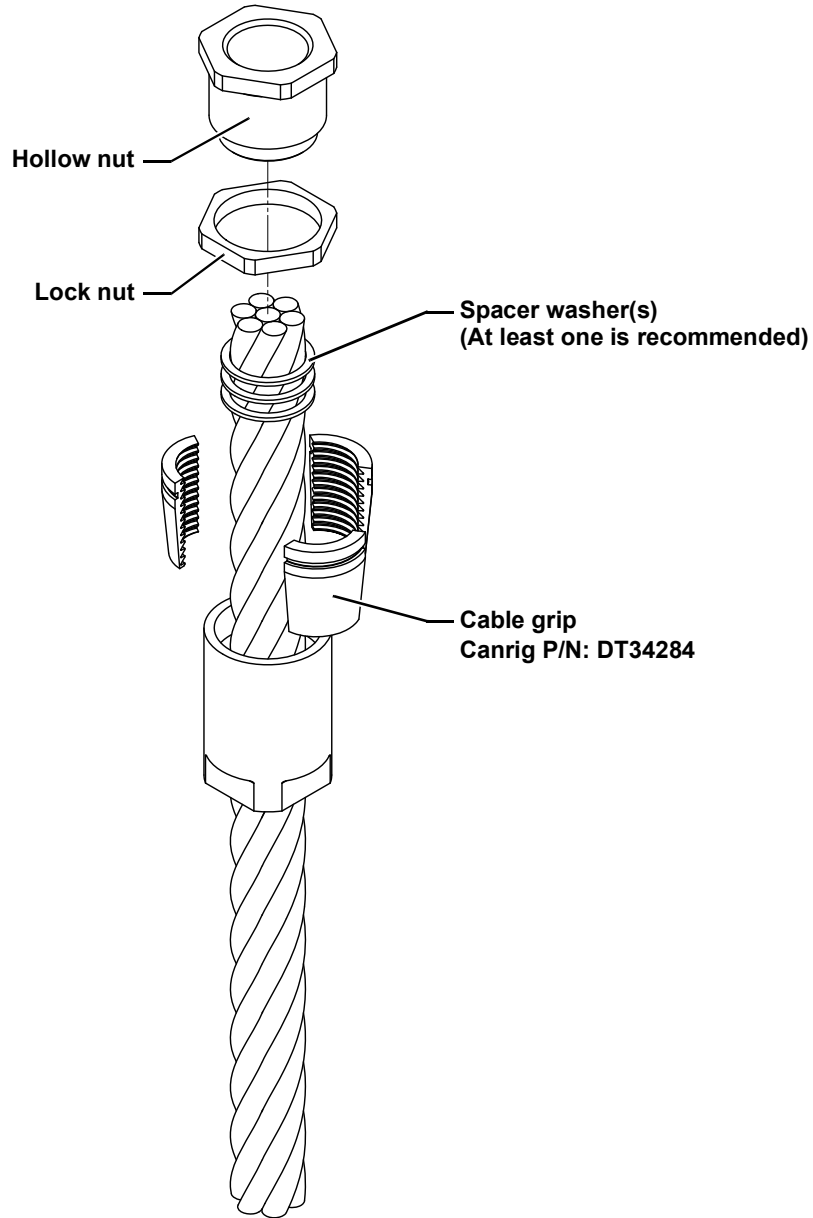


Figure 1: DW4600 cable anchor assembly (Canrig P/N: AY80010)